Schlagenhauf et al.

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In the Specification:

Please amend the paragraph beginning on Page 9, line 1, as follows:

As is shown in Figures 2 to 7, in <u>blade bearer 14 blade bearer 20</u> a through opening 46 is provided, which in the depicted exemplary embodiment is formed as a cylindrical, stepped opening

so made in the depleted enemplary emodernies to formed as a cylindrical, stepped opening

having an axis 48 that is set at an angle WA to the plane of base surface 24. Due to the stepped

formation of cylindrical opening 46, opening 46 thus has a narrow point designated 50, formed by

the material shoulder of stepped inner opening 46. The inner width of narrow point 50 is designated

WL, as can be seen in Figure 3. An adjusting screw arrangement according to Figs. 4 to 7 is placed

so as to have a degree of play into through opening 46, which is provided with narrow point 50 and

which is smooth on the inside, i.e., does not have undercuts; this placement takes place from the side

of opening 46 facing cutting insert 16. The direction of placement is indicated in Figure 3 by arrow

RE.

Please amend the paragraph beginning at page 10, line 17 as follows:

The inventive measures described above make it possible to realize a fine adjustment of the

cutting inserts even in tools in which the blade bearer can be processed only at an extremely high

expense. This is for example the case if extremely strong materials are used, such as for example

hard materials, in particular sintered materials such as for example a hard metal or a Cermet material.

If materials of this sort, in particular a sintered material, are used for blade bearer 14, the inventive

design of the fine adjustment device described above makes it possible to form opening 46 that is to

be made in the blade bearer together with <u>narrow point 50 narrow point 48-already</u> in the sintering

blank, without requiring subsequent machining, in particular an inner machining of the finished part.

This is because it is not necessary to meet stringent dimensional requirements with respect to the

position and shape of opening 46 and of narrow point 50.

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